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Golden Sun Industrial Co., Ltd. specializes in the manufacturing precision of the CNC Rotary Table, the CNC Tilting Rotary Table, the Precision Index Table, the Automatic Pneumatic/ Hydraulic Feed Index Table, the Manual Pellet Changer, and the Hydraulic Tool Turret etc., since 1978. It was the first company in Taiwan's index table industry to receive the certificate of approval, ISO-9001 ...

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The new CNC Rotary Table from GANRO has got higher speed and higher clamping torque. Thus making it suitable for machining complex components like turbine blades, when used in synchronous with

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machine axes. The new CNC rotary table DR Series has got better aesthetics. Further provides higher productivity and are available with Right Hand, Left Hand or Rear Motor mounting arrangement.

[GANRO, rotary table, index table, □□](#)

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Golden Sun Rotary Table Manual GANRO 4TH AXES. The new CNC Rotary Table from GANRO has got higher speed Page 4/29. Online Library Golden Sun Rotary Table Manual and higher clamping torque. Thus making it suitable for machining complex

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components like turbine blades, when used in synchronous with machine axes. The new CNC rotary table DR Series has got better aesthetics. GANRO, rotary table ...

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Servo Turret Skok Machine Tools are agents for Golden Sun CNC Rotary Tables. Established in 1978, GSA has continued to develop and manufacture precision products. The range of 4th axis tables consists of vertical and horizontal units from 120mm to 2000mm diameter complemented by rotary tilting tables ranging from 120mm to 630mm diameter.



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## Golden Sun - CNC Rotary Tables & Accessories - CNC Milling ...

From 1978, Golden Sun Industrial Co., Ltd. maintains quality and value in making rotary tables utilizing advanced technologies, GANRO Industrial Corp, was established in 2008 to meet the high standard and demands from our customers all over the world. The spirit of pursuing perfection of Golden Sun is fully passed on to GANRO.

GANRO, rotary table, index table, □□

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Our company has a Golden Sun rotary table that we have never used. I'm told that it is not a 4th axis but just an indexer. I got online and looked it up. Ours is a "CNC-201R" model. It claims it is a true 4th axis. I mentioned that maybe it was our software or a parameter in the mill that limited it. I got a terse response "Well try it if you want" I want to do that but

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The DR Series is Ganro Industrial Corporation's standard rotary table which is available in many popular sizes. The sizes range from 120mm (4.72") to 800mm (31.49") in faceplate diameter. They can be utilized as a full rotating axis incorporated into a machine's control or as indexers with Ganro's M-Mate AC servo controller.

## CNC Rotary Tables | Ganro Standard Rotary Tables

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Issued June 1948

Free to download eBook on Practical Solar Tracking Design, Solar Tracking, Sun Tracking, Sun Tracker, Solar Tracker, Follow Sun, Sun Position calculation (Azimuth, Elevation, Zenith), Sun following, Sunrise, Sunset, Moon-phase, Moonrise, Moonset calculators. In harnessing power from the sun through a solar tracker or solar tracking system, renewable energy system developers require automatic solar tracking software and solar position algorithms. On-axis sun

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tracking system such as the altitude-azimuth dual axis or multi-axis solar tracker systems use a sun tracking algorithm or ray tracing sensors or software to ensure the sun's passage through the sky is traced with high precision in automated solar tracker applications, right through summer solstice, solar equinox and winter solstice. Eco Friendly and Environmentally Sustainable Micro Combined Solar Heat and Power (m-CHP, m-CCHP, m-CHCP) with Microgrid Storage and Layered Smartgrid Control towards Supplying Off-Grid Rural Villages in developing BRICS countries such as Africa, India, China and Brazil. Off-grid rural villages and isolated islands areas require mCHP and trigeneration solar

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power plants and associated isolated smart microgrid solutions to serve the community energy needs. This article describes the development progress for such a system, also referred to as solar polygeneration. The system includes a sun tracker mechanism wherein a parabolic dish or lenses are guided by a light sensitive mechanic in a way that the solar receiver is always at right angle to the solar radiation. Solar thermal energy is then either converted into electrical energy through a free piston Stirling, or stored in a thermal storage container. The project includes the thermodynamic modeling of the plant in Matlab Simulink as well as the development of an intelligent control approach that includes smart microgrid

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distribution and optimization. The book includes aspects in the simulation and optimization of stand-alone hybrid renewable energy systems and co-generation in isolated or islanded microgrids. It focusses on the stepwise development of a hybrid solar driven micro combined cooling heating and power (mCCHP) compact trigeneration polygeneration and thermal energy storage (TES) system with intelligent weather prediction, weak-ahead scheduling (time horizon), and look-ahead dispatch on integrated smart microgrid distribution principles. The solar harvesting and solar thermodynamic system includes an automatic sun tracking platform based on a PLC controlled mechatronic sun tracking system that

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follows the sun progressing across the sky. An intelligent energy management and adaptive learning control optimization approach is proposed for autonomous off-grid remote power applications, both for thermodynamic optimization and smart micro-grid optimization for distributed energy resources (DER). The correct resolution of this load-following multi objective optimization problem is a complex task because of the high number and multi-dimensional variables, the cross-correlation and interdependency between the energy streams as well as the non-linearity in the performance of some of the system components. Exergy-based control approaches for smartgrid topologies are considered in terms of the

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intelligence behind the safe and reliable operation of a microgrid in an automated system that can manage energy flow in electrical as well as thermal energy systems. The standalone micro-grid solution would be suitable for a rural village, intelligent building, district energy system, campus power, shopping mall centre, isolated network, eco estate or remote island application setting where self-generation and decentralized energy system concepts play a role. Discrete digital simulation models for the thermodynamic and active demand side management systems with digital smartgrid control unit to optimize the system energy management is currently under development. Parametric simulation models for this

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trigeneration system (polygeneration, poligeneration, quadgeneration) are developed on the Matlab Simulink and TrnSys platforms. In terms of model predictive coding strategies, the automation controller will perform multi-objective cost optimization for energy management on a microgrid level by managing the generation and storage of electrical, heat and cooling energies in layers. Each layer has its own set of smart microgrid priorities associated with user demand side cycle predictions. Mixed Integer Linear Programming and Neural network algorithms are being modeled to perform Multi Objective Control optimization as potential optimization and adaptive learning techniques.

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Automatic Solar Tracking Sun Tracking : This book details Automatic Solar-Tracking, Sun-Tracking-Systems, Solar-Trackers and Sun Tracker Systems. An intelligent automatic solar tracker is a device that orients a payload toward the sun. Such programmable computer based solar tracking device includes principles of solar tracking, solar tracking systems, as well as microcontroller, microprocessor and/or PC based solar tracking control to orientate solar reflectors, solar lenses, photovoltaic panels or other optical configurations towards the sun. Motorized space frames and kinematic systems ensure motion dynamics and employ drive technology and gearing



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principles to steer optical configurations such as mangin, parabolic, conic, or cassegrain solar energy collectors to face the sun and follow the sun movement contour continuously (seguimiento solar y automatización, automatización seguidor solar, tracking solar e automação, automação seguidor solar, inseguimento solare, inseguitore solare, energia termica, sole seguito, posizionatore motorizzato) In harnessing power from the sun through a solar tracker or practical solar tracking system, renewable energy control automation systems require automatic solar tracking software and solar position algorithms to accomplish dynamic motion control with control automation architecture, circuit boards and hardware.

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On-axis sun tracking system such as the altitude-azimuth dual axis or multi-axis solar tracker systems use a sun tracking algorithm or ray tracing sensors or software to ensure the sun's passage through the sky is traced with high precision in automated solar tracker applications, right through summer solstice, solar equinox and winter solstice. A high precision sun position calculator or sun position algorithm is this an important step in the design and construction of an automatic solar tracking system. The content of the book is also applicable to communication antenna satellite tracking and moon tracking algorithm source code for which links to free download links are provided. From sun tracing software perspective, the

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sonnet Tracing The Sun has a literal meaning. Within the context of sun track and trace, this book explains that the sun's daily path across the sky is directed by relatively simple principles, and if grasped/understood, then it is relatively easy to trace the sun with sun following software. Sun position computer software for tracing the sun are available as open source code, sources that is listed in this book. The book also describes the use of satellite tracking software and mechanisms in solar tracking applications. Ironically there was even a system called sun chaser, said to have been a solar positioner system known for chasing the sun throughout the day. Using solar equations in an electronic circuit for

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automatic solar tracking is quite simple, even if you are a novice, but mathematical solar equations are over complicated by academic experts and professors in text-books, journal articles and internet websites. In terms of solar hobbies, scholars, students and Hobbyist's looking at solar tracking electronics or PC programs for solar tracking are usually overcome by the sheer volume of scientific material and internet resources, which leaves many developers in frustration when search for simple experimental solar tracking source-code for their on-axis sun-tracking systems. This booklet will simplify the search for the mystical sun tracking formulas for your sun tracker innovation and help you develop your own

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autonomous solar tracking controller. By directing the solar collector directly into the sun, a solar harvesting means or device can harness sunlight or thermal heat. This is achieved with the help of sun angle formulas, solar angle formulas or solar tracking procedures for the calculation of sun's position in the sky. Automatic sun tracking system software includes algorithms for solar altitude azimuth angle calculations required in following the sun across the sky. In using the longitude, latitude GPS coordinates of the solar tracker location, these sun tracking software tools supports precision solar tracking by determining the solar altitude-azimuth coordinates for the sun trajectory in altitude-azimuth tracking at the

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tracker location, using certain sun angle formulas in sun vector calculations. Instead of follow the sun software, a sun tracking sensor such as a sun sensor or webcam or video camera with vision based sun following image processing software can also be used to determine the position of the sun optically. Such optical feedback devices are often used in solar panel tracking systems and dish tracking systems. Dynamic sun tracing is also used in solar surveying, DNI analyser and sun surveying systems that build solar infographics maps with solar radiance, irradiance and DNI models for GIS (geographical information system). In this way geospatial methods on solar/environment interaction makes use use of

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geospatial technologies (GIS, Remote Sensing, and Cartography). Climatic data and weather station or weather center data, as well as queries from sky servers and solar resource database systems (i.e. on DB2, Sybase, Oracle, SQL, MySQL) may also be associated with solar GIS maps. In such solar resource modelling systems, a pyranometer or solarimeter is normally used in addition to measure direct and indirect, scattered, dispersed, reflective radiation for a particular geographical location. Sunlight analysis is important in flash photography where photographic lighting are important for photographers. GIS systems are used by architects who add sun shadow applets to study architectural shading or sun shadow analysis,

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solar flux calculations, optical modelling or to perform weather modelling. Such systems often employ a computer operated telescope type mechanism with ray tracing program software as a solar navigator or sun tracer that determines the solar position and intensity. The purpose of this booklet is to assist developers to track and trace suitable source-code and solar tracking algorithms for their application, whether a hobbyist, scientist, technician or engineer. Many open-source sun following and tracking algorithms and source-code for solar tracking programs and modules are freely available to download on the internet today. Certain proprietary solar tracker kits and solar tracking controllers include



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a software development kit SDK for its application programming interface API attributes (Pebble). Widget libraries, widget toolkits, GUI toolkit and UX libraries with graphical control elements are also available to construct the graphical user interface (GUI) for your solar tracking or solar power monitoring program. The solar library used by solar position calculators, solar simulation software and solar contour calculators include machine program code for the solar hardware controller which are software programmed into Micro-controllers, Programmable Logic Controllers PLC, programmable gate arrays, Arduino processor or PIC processor. PC based solar tracking is also high in demand using C++, Visual Basic VB, as well as MS

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Windows, Linux and Apple Mac based operating systems for sun path tables on Matlab, Excel. Some books and internet webpages use other terms, such as: sun angle calculator, sun position calculator or solar angle calculator. As said, such software code calculate the solar azimuth angle, solar altitude angle, solar elevation angle or the solar Zenith angle (Zenith solar angle is simply referenced from vertical plane, the mirror of the elevation angle measured from the horizontal or ground plane level). Similar software code is also used in solar calculator apps or the solar power calculator apps for IOS and Android smartphone devices. Most of these smartphone solar mobile apps show the sun path and sun-angles for

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any location and date over a 24 hour period. Some smartphones include augmented reality features in which you can physically see and look at the solar path through your cell phone camera or mobile phone camera at your phone's specific GPS location. In the computer programming and digital signal processing (DSP) environment, (free/open source) program code are available for VB, .Net, Delphi, Python, C, C+, C++, PHP, Swift, ADM, F, Flash, Basic, QBasic, GBasic, KBasic, SIMPL language, Squirrel, Solaris, Assembly language on operating systems such as MS Windows, Apple Mac, DOS or Linux OS. Software algorithms predicting position of the sun in the sky are commonly available as graphical programming platforms such as

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Matlab (Mathworks), Simulink models, Java applets, TRNSYS simulations, Scada system apps, Labview module, Beckhoff TwinCAT (Visual Studio), Siemens SPA, mobile and iphone apps, Android or iOS tablet apps, and so forth. At the same time, PLC software code for a range of sun tracking automation technology can follow the profile of sun in sky for Siemens, HP, Panasonic, ABB, Allan Bradley, OMRON, SEW, Festo, Beckhoff, Rockwell, Schneider, Endress Hauser, Fudji electric. Honeywell, Fuchs, Yokonawa, or Muthibishi platforms. Sun path projection software are also available for a range of modular IPC embedded PC motherboards, Industrial PC, PLC (Programmable Logic Controller) and PAC (Programmable Automation

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Controller) such as the Siemens S7-1200 or Siemens Logo, Beckhoff IPC or CX series, OMRON PLC, Ercam PLC, AC500plc ABB, National Instruments NI PXI or NI cRIO, PIC processor, Intel 8051/8085, IBM (Cell, Power, Brain or Truenorth series), FPGA (Xilinx Altera Nios), Intel, Xeon, Atmel megaAVR, MPU, Maple, Teensy, MSP, XMOS, Xbee, ARM, Raspberry Pi, Eagle, Arduino or Arduino AtMega microcontroller, with servo motor, stepper motor, direct current DC pulse width modulation PWM (current driver) or alternating current AC SPS or IPC variable frequency drives VFD motor drives (also termed adjustable-frequency drive, variable-speed drive, AC drive, micro drive or inverter drive) for electrical, mechatronic, pneumatic, or

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hydraulic solar tracking actuators. The above motion control and robot control systems include analogue or digital interfacing ports on the processors to allow for tracker angle orientation feedback control through one or a combination of angle sensor or angle encoder, shaft encoder, precision encoder, optical encoder, magnetic encoder, direction encoder, rotational encoder, chip encoder, tilt sensor, inclination sensor, or pitch sensor. Note that the tracker's elevation or zenith axis angle may be measured using an altitude angle-, declination angle-, inclination angle-, pitch angle-, or vertical angle-, zenith angle-sensor or inclinometer. Similarly the tracker's azimuth axis angle be measured with a azimuth angle-,

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horizontal angle-, or roll angle- sensor. Chip integrated accelerometer magnetometer gyroscope type angle sensors can also be used to calculate displacement. Other options include the use of thermal imaging systems such as a Fluke thermal imager, or robotic or vision based solar tracker systems that employ face tracking, head tracking, hand tracking, eye tracking and car tracking principles in solar tracking. With unattended decentralised rural, island, isolated, or autonomous off-grid power installations, remote control, monitoring, data acquisition, digital datalogging and online measurement and verification equipment becomes crucial. It assists the operator with

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supervisory control to monitor the efficiency of remote renewable energy resources and systems and provide valuable web-based feedback in terms of CO2 and clean development mechanism (CDM) reporting. A power quality analyser for diagnostics through internet, WiFi and cellular mobile links is most valuable in frontline troubleshooting and predictive maintenance, where quick diagnostic analysis is required to detect and prevent power quality issues. Solar tracker applications cover a wide spectrum of solar applications and solar assisted application, including concentrated solar power generation, solar desalination, solar water purification, solar steam generation, solar electricity generation, solar



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industrial process heat, solar thermal heat storage, solar food dryers, solar water pumping, hydrogen production from methane or producing hydrogen and oxygen from water (HHO) through electrolysis. Many patented or non-patented solar apparatus include tracking in solar apparatus for solar electric generator, solar desalinators, solar steam engine, solar ice maker, solar water purifier, solar cooling, solar refrigeration, USB solar charger, solar phone charging, portable solar charging tracker, solar coffee brewing, solar cooking or solar drying means. Your project may be the next breakthrough or patent, but your invention is held back by frustration in search for the sun tracker you require for your solar powered

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appliance, solar generator, solar tracker robot, solar freezer, solar cooker, solar drier, solar pump, solar freezer, or solar dryer project. Whether your solar electronic circuit diagram include a simplified solar controller design in a solar electricity project, solar power kit, solar hobby kit, solar steam generator, solar hot water system, solar ice maker, solar desalinator, hobbyist solar panels, hobby robot, or if you are developing professional or hobby electronics for a solar utility or micro scale solar powerplant for your own solar farm or solar farming, this publication may help accelerate the development of your solar tracking innovation. Lately, solar polygeneration, solar trigeneration (solar triple generation), and solar quad

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generation (adding delivery of steam, liquid/gaseous fuel, or capture food-grade CO<sub>2</sub>) systems have need for automatic solar tracking. These systems are known for significant efficiency increases in energy yield as a result of the integration and re-use of waste or residual heat and are suitable for compact packaged micro solar powerplants that could be manufactured and transported in kit-form and operate on a plug-and play basis. Typical hybrid solar power systems include compact or packaged solar micro combined heat and power (CHP or mCHP) or solar micro combined, cooling, heating and power (CCHP, CHPC, mCCHP, or mCHPC) systems used in distributed power generation. These systems are often combined

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in concentrated solar CSP and CPV smart microgrid configurations for off-grid rural, island or isolated microgrid, minigrid and distributed power renewable energy systems. Solar tracking algorithms are also used in modelling of trigeneration systems using Matlab Simulink (Modelica or TRNSYS) platform as well as in automation and control of renewable energy systems through intelligent parsing, multi-objective, adaptive learning control and control optimization strategies. Solar tracking algorithms also find application in developing solar models for country or location specific solar studies, for example in terms of measuring or analysis of the fluctuations of the solar radiation (i.e. direct and diffuse radiation) in a

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particular area. Solar DNI, solar irradiance and atmospheric information and models can thus be integrated into a solar map, solar atlas or geographical information systems (GIS). Such models allows for defining local parameters for specific regions that may be valuable in terms of the evaluation of different solar in photovoltaic of CSP systems on simulation and synthesis platforms such as Matlab and Simulink or in linear or multi-objective optimization algorithm platforms such as COMPOSE, EnergyPLAN or DER-CAM. A dual-axis solar tracker and single-axis solar tracker may use a sun tracker program or sun tracker algorithm to position a solar dish, solar panel array, heliostat array, PV panel, solar

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antenna or infrared solar nantenna. A self-tracking solar concentrator performs automatic solar tracking by computing the solar vector. Solar position algorithms (TwinCAT, SPA, or PSA Algorithms) use an astronomical algorithm to calculate the position of the sun. It uses astronomical software algorithms and equations for solar tracking in the calculation of sun's position in the sky for each location on the earth at any time of day. Like an optical solar telescope, the solar position algorithm pin-points the solar reflector at the sun and locks onto the sun's position to track the sun across the sky as the sun progresses throughout the day. Optical sensors such as photodiodes, light-dependant-resistors (LDR) or

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photoresistors are used as optical accuracy feedback devices. Lately we also included a section in the book (with links to microprocessor code) on how the PixArt Wii infrared camera in the Wii remote or Wiimote may be used in infrared solar tracking applications. In order to harvest free energy from the sun, some automatic solar positioning systems use an optical means to direct the solar tracking device. These solar tracking strategies use optical tracking techniques, such as a sun sensor means, to direct sun rays onto a silicon or CMOS substrate to determine the X and Y coordinates of the sun's position. In a solar mems sun-sensor device, incident sunlight enters the sun sensor through a small pin-hole in a mask plate where light is

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exposed to a silicon substrate. In a web-camera or camera image processing sun tracking and sun following means, object tracking software performs multi object tracking or moving object tracking methods. In an solar object tracking technique, image processing software performs mathematical processing to box the outline of the apparent solar disc or sun blob within the captured image frame, while sun-localization is performed with an edge detection algorithm to determine the solar vector coordinates. An automated positioning system help maximize the yields of solar power plants through solar tracking control to harness sun's energy. In such renewable energy systems, the solar panel



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positioning system uses a sun tracking techniques and a solar angle calculator in positioning PV panels in photovoltaic systems and concentrated photovoltaic CPV systems. Automatic on-axis solar tracking in a PV solar tracking system can be dual-axis sun tracking or single-axis sun solar tracking. It is known that a motorized positioning system in a photovoltaic panel tracker increase energy yield and ensures increased power output, even in a single axis solar tracking configuration. Other applications such as robotic solar tracker or robotic solar tracking system uses robotica with artificial intelligence in the control optimization of energy yield in solar harvesting through a robotic tracking system.

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Automatic positioning systems in solar tracking designs are also used in other free energy generators, such as concentrated solar thermal power CSP and dish Stirling systems. The sun tracking device in a solar collector in a solar concentrator or solar collector Such a performs on-axis solar tracking, a dual axis solar tracker assists to harness energy from the sun through an optical solar collector, which can be a parabolic mirror, parabolic reflector, Fresnel lens or mirror array/matrix. A parabolic dish or reflector is dynamically steered using a transmission system or solar tracking slew drive mean. In steering the dish to face the sun, the power dish actuator and actuation means in a parabolic dish system optically focusses

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the sun's energy on the focal point of a parabolic dish or solar concentrating means. A Stirling engine, solar heat pipe, thermosyphn, solar phase change material PCM receiver, or a fibre optic sunlight receiver means is located at the focal point of the solar concentrator. The dish Stirling engine configuration is referred to as a dish Stirling system or Stirling power generation system. Hybrid solar power systems (used in combination with biogas, biofuel, petrol, ethanol, diesel, natural gas or PNG) use a combination of power sources to harness and store solar energy in a storage medium. Any multitude of energy sources can be combined through the use of controllers and the energy stored in batteries, phase change material,

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thermal heat storage, and in cogeneration form converted to the required power using thermodynamic cycles (organic Rankin, Brayton cycle, micro turbine, Stirling) with an inverter and charge controller.

This book details Practical Solar Energy Harvesting, Automatic Solar-Tracking, Sun-Tracking-Systems, Solar-Trackers and Sun Tracker Systems using motorized automatic positioning concepts and control principles. An intelligent automatic solar tracker is a device that orients a payload toward the sun. Such programmable computer based solar tracking device includes principles of solar tracking, solar tracking

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systems, as well as microcontroller, microprocessor and/or PC based solar tracking control to orientate solar reflectors, solar lenses, photovoltaic panels or other optical configurations towards the sun.

Motorized space frames and kinematic systems ensure motion dynamics and employ drive technology and gearing principles to steer optical configurations such as mangin, parabolic, conic, or cassegrain solar energy collectors to face the sun and follow the sun movement contour continuously. In general, the book may benefit solar research and solar energy applications in countries such as Africa, Mediterranean, Italy, Spain, Greece, USA, Mexico, South America, Brazilia, Argentina, Chili, India,

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Malaysia, Middle East, UAE, Russia, Japan and China. This book on practical automatic Solar-Tracking Sun-Tracking is in .PDF format and can easily be converted to the .EPUB .MOBI .AZW .ePub .FB2 .LIT .LRF .MOBI .PDB .PDF .TCR formats for smartphones and Kindle by using the [ebook.online-convert.com](http://ebook.online-convert.com) facility. The content of the book is also applicable to communication antenna satellite tracking and moon tracking algorithm source code for which links to free download links are provided. In harnessing power from the sun through a solar tracker or practical solar tracking system, renewable energy control automation systems require automatic solar tracking software and solar position algorithms to accomplish

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dynamic motion control with control automation architecture, circuit boards and hardware. On-axis sun tracking system such as the altitude-azimuth dual axis or multi-axis solar tracker systems use a sun tracking algorithm or ray tracing sensors or software to ensure the sun's passage through the sky is traced with high precision in automated solar tracker applications, right through summer solstice, solar equinox and winter solstice. A high precision sun position calculator or sun position algorithm is this an important step in the design and construction of an automatic solar tracking system. From sun tracing software perspective, the sonnet Tracing The Sun has a literal meaning. Within the context of sun track and

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trace, this book explains that the sun's daily path across the sky is directed by relatively simple principles, and if grasped/understood, then it is relatively easy to trace the sun with sun following software. Sun position computer software for tracing the sun are available as open source code, sources that is listed in this book. Ironically there was even a system called sun chaser, said to have been a solar positioner system known for chasing the sun throughout the day. Using solar equations in an electronic circuit for automatic solar tracking is quite simple, even if you are a novice, but mathematical solar equations are over complicated by academic experts and professors in text-books, journal articles



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and internet websites. In terms of solar hobbies, scholars, students and Hobbyist's looking at solar tracking electronics or PC programs for solar tracking are usually overcome by the sheer volume of scientific material and internet resources, which leaves many developers in frustration when search for simple experimental solar tracking source-code for their on-axis sun-tracking systems. This booklet will simplify the search for the mystical sun tracking formulas for your sun tracker innovation and help you develop your own autonomous solar tracking controller. By directing the solar collector directly into the sun, a solar harvesting means or device can harness sunlight or thermal heat. This is achieved

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with the help of sun angle formulas, solar angle formulas or solar tracking procedures for the calculation of sun's position in the sky. Automatic sun tracking system software includes algorithms for solar altitude azimuth angle calculations required in following the sun across the sky. In using the longitude, latitude GPS coordinates of the solar tracker location, these sun tracking software tools supports precision solar tracking by determining the solar altitude-azimuth coordinates for the sun trajectory in altitude-azimuth tracking at the tracker location, using certain sun angle formulas in sun vector calculations. Instead of follow the sun software, a sun tracking sensor such as a sun sensor or

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webcam or video camera with vision based sun following image processing software can also be used to determine the position of the sun optically. Such optical feedback devices are often used in solar panel tracking systems and dish tracking systems. Dynamic sun tracing is also used in solar surveying, DNI analyser and sun surveying systems that build solar infographics maps with solar radiance, irradiance and DNI models for GIS (geographical information system). In this way geospatial methods on solar/environment interaction makes use use of geospatial technologies (GIS, Remote Sensing, and Cartography). Climatic data and weather station or weather center data, as well as queries from sky

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servers and solar resource database systems (i.e. on DB2, Sybase, Oracle, SQL, MySQL) may also be associated with solar GIS maps. In such solar resource modelling systems, a pyranometer or solarimeter is normally used in addition to measure direct and indirect, scattered, dispersed, reflective radiation for a particular geographical location. Sunlight analysis is important in flash photography where photographic lighting are important for photographers. GIS systems are used by architects who add sun shadow applets to study architectural shading or sun shadow analysis, solar flux calculations, optical modelling or to perform weather modelling. Such systems often employ a computer operated telescope type mechanism with

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ray tracing program software as a solar navigator or sun tracer that determines the solar position and intensity. The purpose of this booklet is to assist developers to track and trace suitable source-code and solar tracking algorithms for their application, whether a hobbyist, scientist, technician or engineer. Many open-source sun following and tracking algorithms and source-code for solar tracking programs and modules are freely available to download on the internet today. Certain proprietary solar tracker kits and solar tracking controllers include a software development kit SDK for its application programming interface API attributes (Pebble). Widget libraries, widget toolkits, GUI toolkit and UX libraries

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with graphical control elements are also available to construct the graphical user interface (GUI) for your solar tracking or solar power monitoring program. The solar library used by solar position calculators, solar simulation software and solar contour calculators include machine program code for the solar hardware controller which are software programmed into Micro-controllers, Programmable Logic Controllers PLC, programmable gate arrays, Arduino processor or PIC processor. PC based solar tracking is also high in demand using C++, Visual Basic VB, as well as MS Windows, Linux and Apple Mac based operating systems for sun path tables on Matlab, Excel. Some books and internet webpages use other terms, such

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as: sun angle calculator, sun position calculator or solar angle calculator. As said, such software code calculate the solar azimuth angle, solar altitude angle, solar elevation angle or the solar Zenith angle (Zenith solar angle is simply referenced from vertical plane, the mirror of the elevation angle measured from the horizontal or ground plane level). Similar software code is also used in solar calculator apps or the solar power calculator apps for IOS and Android smartphone devices. Most of these smartphone solar mobile apps show the sun path and sun-angles for any location and date over a 24 hour period. Some smartphones include augmented reality features in which you can physically see and look at the solar

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path through your cell phone camera or mobile phone camera at your phone's specific GPS location. In the computer programming and digital signal processing (DSP) environment, (free/open source) program code are available for VB, .Net, Delphi, Python, C, C+, C++, PHP, Swift, ADM, F, Flash, Basic, QBasic, GBasic, KBasic, SIMPL language, Squirrel, Solaris, Assembly language on operating systems such as MS Windows, Apple Mac, DOS or Linux OS. Software algorithms predicting position of the sun in the sky are commonly available as graphical programming platforms such as Matlab (Mathworks), Simulink models, Java applets, TRNSYS simulations, Scada system apps, Labview module, Beckhoff TwinCAT (Visual Studio), Siemens



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SPA, mobile and iphone apps, Android or iOS tablet apps, and so forth. At the same time, PLC software code for a range of sun tracking automation technology can follow the profile of sun in sky for Siemens, HP, Panasonic, ABB, Allan Bradley, OMRON, SEW, Festo, Beckhoff, Rockwell, Schneider, Endress Hauser, Fudji electric. Honeywell, Fuchs, Yokonawa, or Muthibishi platforms. Sun path projection software are also available for a range of modular IPC embedded PC motherboards, Industrial PC, PLC (Programmable Logic Controller) and PAC (Programmable Automation Controller) such as the Siemens S7-1200 or Siemens Logo, Beckhoff IPC or CX series, OMRON PLC, Ercam PLC, AC500plc ABB, National Instruments NI PXI or NI

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cRIO, PIC processor, Intel 8051/8085, IBM (Cell, Power, Brain or Truenorth series), FPGA (Xilinx Altera Nios), Intel, Xeon, Atmel megaAVR, MPU, Maple, Teensy, MSP, XMOS, Xbee, ARM, Raspberry Pi, Eagle, Arduino or Arduino AtMega microcontroller, with servo motor, stepper motor, direct current DC pulse width modulation PWM (current driver) or alternating current AC SPS or IPC variable frequency drives VFD motor drives (also termed adjustable-frequency drive, variable-speed drive, AC drive, micro drive or inverter drive) for electrical, mechatronic, pneumatic, or hydraulic solar tracking actuators. The above motion control and robot control systems include analogue or digital interfacing ports on the processors to allow for

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tracker angle orientation feedback control through one or a combination of angle sensor or angle encoder, shaft encoder, precision encoder, optical encoder, magnetic encoder, direction encoder, rotational encoder, chip encoder, tilt sensor, inclination sensor, or pitch sensor. Note that the tracker's elevation or zenith axis angle may be measured using an altitude angle-, declination angle-, inclination angle-, pitch angle-, or vertical angle-, zenith angle-sensor or inclinometer. Similarly the tracker's azimuth axis angle may be measured with an azimuth angle-, horizontal angle-, or roll angle- sensor. Chip integrated accelerometer magnetometer gyroscope type angle sensors can also be used to calculate

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displacement. Other options include the use of thermal imaging systems such as a Fluke thermal imager, or robotic or vision based solar tracker systems that employ face tracking, head tracking, hand tracking, eye tracking and car tracking principles in solar tracking. With unattended decentralised rural, island, isolated, or autonomous off-grid power installations, remote control, monitoring, data acquisition, digital datalogging and online measurement and verification equipment becomes crucial. It assists the operator with supervisory control to monitor the efficiency of remote renewable energy resources and systems and provide valuable web-based feedback in terms of CO2

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and clean development mechanism (CDM) reporting. A power quality analyser for diagnostics through internet, WiFi and cellular mobile links is most valuable in frontline troubleshooting and predictive maintenance, where quick diagnostic analysis is required to detect and prevent power quality issues. Solar tracker applications cover a wide spectrum of solar applications and solar assisted application, including concentrated solar power generation, solar desalination, solar water purification, solar steam generation, solar electricity generation, solar industrial process heat, solar thermal heat storage, solar food dryers, solar water pumping, hydrogen production from methane or producing hydrogen and

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oxygen from water (HHO) through electrolysis. Many patented or non-patented solar apparatus include tracking in solar apparatus for solar electric generator, solar desalinator, solar steam engine, solar ice maker, solar water purifier, solar cooling, solar refrigeration, USB solar charger, solar phone charging, portable solar charging tracker, solar coffee brewing, solar cooking or solar drying means. Your project may be the next breakthrough or patent, but your invention is held back by frustration in search for the sun tracker you require for your solar powered appliance, solar generator, solar tracker robot, solar freezer, solar cooker, solar drier, solar pump, solar freezer, or solar dryer project. Whether your solar

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electronic circuit diagram include a simplified solar controller design in a solar electricity project, solar power kit, solar hobby kit, solar steam generator, solar hot water system, solar ice maker, solar desalinator, hobbyist solar panels, hobby robot, or if you are developing professional or hobby electronics for a solar utility or micro scale solar powerplant for your own solar farm or solar farming, this publication may help accelerate the development of your solar tracking innovation. Lately, solar polygeneration, solar trigeneration (solar triple generation), and solar quad generation (adding delivery of steam, liquid/gaseous fuel, or capture food-grade CO<sub>2</sub>) systems have need for automatic solar tracking. These systems are

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known for significant efficiency increases in energy yield as a result of the integration and re-use of waste or residual heat and are suitable for compact packaged micro solar powerplants that could be manufactured and transported in kit-form and operate on a plug-and play basis. Typical hybrid solar power systems include compact or packaged solar micro combined heat and power (CHP or mCHP) or solar micro combined, cooling, heating and power (CCHP, CHPC, mCCHP, or mCHPC) systems used in distributed power generation. These systems are often combined in concentrated solar CSP and CPV smart microgrid configurations for off-grid rural, island or isolated microgrid, minigrid and distributed power renewable



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energy systems. Solar tracking algorithms are also used in modelling of trigeneration systems using Matlab Simulink (Modelica or TRNSYS) platform as well as in automation and control of renewable energy systems through intelligent parsing, multi-objective, adaptive learning control and control optimization strategies. Solar tracking algorithms also find application in developing solar models for country or location specific solar studies, for example in terms of measuring or analysis of the fluctuations of the solar radiation (i.e. direct and diffuse radiation) in a particular area. Solar DNI, solar irradiance and atmospheric information and models can thus be integrated into a solar map, solar atlas or

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geographical information systems (GIS). Such models allows for defining local parameters for specific regions that may be valuable in terms of the evaluation of different solar in photovoltaic of CSP systems on simulation and synthesis platforms such as Matlab and Simulink or in linear or multi-objective optimization algorithm platforms such as COMPOSE, EnergyPLAN or DER-CAM. A dual-axis solar tracker and single-axis solar tracker may use a sun tracker program or sun tracker algorithm to position a solar dish, solar panel array, heliostat array, PV panel, solar antenna or infrared solar nantenna. A self-tracking solar concentrator performs automatic solar tracking by computing the solar vector. Solar position

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algorithms (TwinCAT, SPA, or PSA Algorithms) use an astronomical algorithm to calculate the position of the sun. It uses astronomical software algorithms and equations for solar tracking in the calculation of sun's position in the sky for each location on the earth at any time of day. Like an optical solar telescope, the solar position algorithm pin-points the solar reflector at the sun and locks onto the sun's position to track the sun across the sky as the sun progresses throughout the day. Optical sensors such as photodiodes, light-dependant-resistors (LDR) or photoresistors are used as optical accuracy feedback devices. Lately we also included a section in the book (with links to microprocessor code) on how the PixArt

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Wii infrared camera in the Wii remote or Wiimote may be used in infrared solar tracking applications. In order to harvest free energy from the sun, some automatic solar positioning systems use an optical means to direct the solar tracking device. These solar tracking strategies use optical tracking techniques, such as a sun sensor means, to direct sun rays onto a silicon or CMOS substrate to determine the X and Y coordinates of the sun's position. In a solar mems sun-sensor device, incident sunlight enters the sun sensor through a small pin-hole in a mask plate where light is exposed to a silicon substrate. In a web-camera or camera image processing sun tracking and sun following means, object tracking software performs

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multi object tracking or moving object tracking methods. In an solar object tracking technique, image processing software performs mathematical processing to box the outline of the apparent solar disc or sun blob within the captured image frame, while sun-localization is performed with an edge detection algorithm to determine the solar vector coordinates. An automated positioning system help maximize the yields of solar power plants through solar tracking control to harness sun's energy. In such renewable energy systems, the solar panel positioning system uses a sun tracking techniques and a solar angle calculator in positioning PV panels in photovoltaic systems and concentrated

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photovoltaic CPV systems. Automatic on-axis solar tracking in a PV solar tracking system can be dual-axis sun tracking or single-axis sun solar tracking. It is known that a motorized positioning system in a photovoltaic panel tracker increase energy yield and ensures increased power output, even in a single axis solar tracking configuration. Other applications such as robotic solar tracker or robotic solar tracking system uses robotica with artificial intelligence in the control optimization of energy yield in solar harvesting through a robotic tracking system. Automatic positioning systems in solar tracking designs are also used in other free energy generators, such as concentrated solar thermal power CSP and

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dish Stirling systems. The sun tracking device in a solar collector in a solar concentrator or solar collector Such a performs on-axis solar tracking, a dual axis solar tracker assists to harness energy from the sun through an optical solar collector, which can be a parabolic mirror, parabolic reflector, Fresnel lens or mirror array/matrix. A parabolic dish or reflector is dynamically steered using a transmission system or solar tracking slew drive mean. In steering the dish to face the sun, the power dish actuator and actuation means in a parabolic dish system optically focusses the sun's energy on the focal point of a parabolic dish or solar concentrating means. A Stirling engine, solar heat pipe, thermosyphin, solar phase change material

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PCM receiver, or a fibre optic sunlight receiver means is located at the focal point of the solar concentrator. The dish Stirling engine configuration is referred to as a dish Stirling system or Stirling power generation system. Hybrid solar power systems (used in combination with biogas, biofuel, petrol, ethanol, diesel, natural gas or PNG) use a combination of power sources to harness and store solar energy in a storage medium. Any multitude of energy sources can be combined through the use of controllers and the energy stored in batteries, phase change material, thermal heat storage, and in cogeneration form converted to the required power using thermodynamic cycles (organic Rankin, Brayton cycle,



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micro turbine, Stirling) with an inverter and charge controller. В этой книге подробно Автоматическая Solar-Tracking, BC-Tracking-Systems, Solar-трекеры и BC Tracker Systems. Интеллектуальный автоматический солнечной слежения является устройством, которое ориентирует полезную нагрузку к солнцу. Такое программируемый компьютер на основе солнечной устройство слежения включает принципы солнечной слежения, солнечных систем слежения, а также микроконтроллер, микропроцессор и / или ПК на базе управления солнечной отслеживания ориентироваться солнечных отражателей, солнечные линзы, фотоэлектрические панели или

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другие оптические конфигурации к ВС  
Моторизованные космические кадры и  
кинематические системы обеспечения динамики  
движения и использовать приводной техники и  
готовится принципы, чтобы направить оптические  
конфигурации, такие как Манжен,  
параболических, конических или Кассегрена  
солнечных коллекторов энергии, чтобы лицом к  
солнцу и следовать за солнцем контур движения  
непрерывно. В обуздывать силу от солнца через  
солнечный трекер или практической солнечной  
системы слежения, системы возобновляемых  
контроля энергии автоматизации требуют  
автоматического солнечной отслеживания

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программного обеспечения и алгоритмов солнечные позиции для достижения динамического контроля движения с архитектуры автоматизации управления, печатных плат и аппаратных средств. На оси системы слежения ВС, таких как высота-азимут двойной оси или многоосевые солнечные системы трекер использовать алгоритм отслеживания солнца или трассировки лучей датчиков или программное обеспечение, чтобы обеспечить прохождение солнца по небу прослеживается с высокой точностью в автоматизированных приложений Солнечная Tracker , прямо через летнего солнцестояния, солнечного равноденствия и

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зимнего солнцестояния. Высокая точность позиции  
ВС калькулятор или положение солнца алгоритм  
это важный шаг в проектировании и  
строительстве автоматической системой  
солнечной слежения.

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